CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2016.0197.007

DVS ZERT GmbH hereby certifies that the welding company

TATRAVAGÓNKA a.s.
kpt. Nálepku 2561/47
075 01 Trebisov
Slovakia

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1 in the type of activity P, M

in the range indicated in the annex.

validity: 2025-04-15 until 2028-04-14

Düsseldorf, 2025-04-11
Place and date of issue

Lead auditor: Dipl.-Ing. SROM

Dipl.-Ing. GURSCHKE
Head of certification body

ECWRV
DAkkS Deutsche Akkreditierungsstelle D-ZE-16083-01-00

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2 1.2	t = 3 - 12 mm t = 7 - 28 mm	FW BW
121	1.2	t = 3 - 14 mm	BW
135	1.2 1.2/3.1 1.2/3.1 1.2/8 1.2/X120Mn12 1.3 2.2 2.2	t ≥ 3 mm D ≥ 28 mm t = 4 - 30 mm t ≥ 5 mm t = 2.1 - 12 mm t = 9 - 22 mm t = 3 - 60 mm D ≥ 5 mm t = 2 - 4 mm t = 2 - 6 mm	FW 3.1 (t >= 5,0 mm) FW, 3.1 (t = 10,0 - 24,0 mm) t1: 2,1-6 t2: 5-12 X120Mn12 (t = 3,0 - 6,0 mm) BW BW FW
141/135	1.2	t = 3 - 15 mm D ≥ 28 mm	FW
141	1.2	t = 3 - 10 mm	-

Area of Application:

- New build of railway vehicles and their components
- Repair of railway vehicles and their components

Responsible welding coordinator(s): Dipl.-Ing. Stefan Ladecky, IWE — born: 1966-03-14

1st deputy(ies) of the responsible welding coordinator(s): Dipl.-Ing. Frantisek Skokan, EWE — born: 1979-02-16

Others deputies:

Patrik Ruda, Level C — born: 1979-11-17
Ján Blizmann, Level C — born: 1976-07-28
Stanislav Vano, Level C — born: 1974-10-14

Remarks: The welding coordinator Stefan Ladecky is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.: DVSZERT/15085/CL1/197/16/3

General provisions:
The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.