

Certification Body No. 3501 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013

issued a

CERTIFICATE

No. CL2-022/2412 R2

for the bonding process, according to EN 17460

for company

TATRAVAGÓNKA a.s.

Headquarters: Štefánikova 887/53, 058 01 Poprad, Slovak Republic

Workshop: Kpt. Nálepku 2561/47, 075 01 Trebišov, Slovak Republic

ID: 31699847

The company has demonstrated compliance with the standard

EN 17460:2022

Class of bonded joints A2


An integral part of the certificate is Appendix No. 1

Certification validity until: 25.07.2027

Certification validity from: 26.07.2024

Date of issue: 26.07.2024




Vítězslav Frank, Ph.D, MBA
Head of certification body

The result of the certification concerns only the subject of the assessment,
with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, PP-CLB-04.

The validity of the certificate is subject to regular surveillance. This document can be reproduced only in his entirety.

This certificate is published in an Online-Register (<https://www.en17460.com>) under the number SVV/17460/A2/F2/2024/502.

Appendix No. 1 to the Certificate No. CL2-022/2412 R2

1. Scope: **Components of railway vehicles, class A2**
2. Products standards: **EN 17460:2022**
3. Area of validity the bonding process:
- 3.1 Scope of validity according to codes of A-Z Guideline of ECARV Appendix 3

Main function of the bonded joints:	D, S
Pre-treatment methods:	-
Production methods:	HU
Test methods:	VIS
Degree of mechanization:	M

- 3.2 Range of use:

Pre-production: product design	-
Pre-production: process design	A3
In-production: manufacture	A3
Post-production: maintenance and repair	-
Purchasing, sale and assembly	A2
Sub-contracting	-

- 3.3 Certification scope and restrictions:

Classified adhesive bonding of class A3 is performed in workplace "Hall Prevázovňa VT-H2".
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4. Responsible adhesive bonding supervisory staff:

Name	Birthdate	Qualification / No. diploma	Function / level of knowledge
Mr. Peter Gallovič	08.05.1984	EAS D-KTZ-52531-3301-140704-3757	Responsible Adhesive Bonding Coordinator / 2
Ms. Anna Ferjová	08.01.1959	EAB D-KTZ-52531-3305-151002-4518	Adhesive Bonding Coordinator / 3

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