



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A2:2025

ZE-16083-01-00-EN15085-2017.0150.010

DVS ZERT GmbH hereby certifies that the welding company

TATRAVAGÓNKA a.s.
Stefánikova 887/53
058 01 Poprad
Slovakia

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity D, P, M, S

in the range indicated in the annex.

validity: 2026-06-19 until 2029-06-18

Düsseldorf, 2026-05-18
Place and date of issue

Lead auditor: Dipl.-Ing. SROM


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to EN ISO 15608	Dimensions	Remarks
111	1.2	t = 3 - 24 mm	FW
		t = 5 - 24 mm	BW
121	1.2	t = 3 - 14 mm	BW
		t = 3 - 50 mm	FW
	1.3	t = 3 - 28 mm	BW
		t = 6 - 28 mm	FW
	8	t = 3 - 12 mm	BW
131	23	t = 1.5 - 10 mm	FW, (vid. WPQR 26-1422/23)
		t = 1.5 - 16 mm	BW, (vid. WPQR 26-1421/23)
		t = 10 mm	FW, (vid. WPQR 26-1425/23)
135	1.2	t ≥ 1 mm	FW
		D ≥ 17 mm	
		t ≥ 1 mm	BW
		D ≥ 22 mm	
	1.2/7.2	t = 3 - 10 mm	FW, 7.2 (t = 3-48 mm)
	11/1.2	t = 3 - 10 mm	BW, t2 = 17,5-70
	3.2	t = 3 - 10 mm	BW
	X120Mn12/1.2	t = 3 - 10 mm	FW, 1.2 (t > 3mm)
	X120Mn12/7.2	t = 3 - 10 mm	FW, 7.2 (t = 3-48 mm)
	1.3	t = 3 - 50 mm	FW
		t = 3 - 60 mm	BW
	1.4	t = 3 - 24 mm	BW
		t = 3 - 24 mm	BW, T-joint
		D ≥ 96 mm	
		t = 3 - 40 mm	FW
		D ≥ 96 mm	
	2.2	t = 1.5 - 20 mm	BW
		t = 5 - 20 mm	FW
	3.1/1.2	t ≥ 2 mm	FW, 1.2 (t = 3-44 mm)
		t = 6 - 70 mm	BW, 1.2 (t = 4-50 mm)
	3.2	t = 3 - 56 mm	FW
	8	t = 1 - 70 mm	BW, T-joint
		t = 1.5 - 6 mm	BW
		t ≥ 2.1 mm	FW
	8/1.4	t = 2.1 - 8 mm	FW, t2 = 3 - 24
		D ≥ 30 mm	
135/136	1.2	t = 3 - 20 mm	BW
		t = 4 - 30 mm	FW
	1.3	t = 5 - 20 mm	FW

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Welding process according to EN ISO 4063	Material group according to EN ISO 15608	Dimensions	Remarks
136	1.2	t = 4 - 48 mm	FW
	1.3	t ≥ 5 mm D ≥ 44 mm	FW
		t = 6 - 24 mm	FW
	8	t = 3 - 20 mm	BW
		t = 3 - 40 mm	FW
141	1.2	t = 2 - 8 mm	FW
		D ≥ 57 mm	
		t = 2 - 11 mm	BW
		D ≥ 30 mm	
		t = 12 - 50 mm	FW
		D ≥ 57 mm	
	1.2/1.3	t = 3 - 6 mm D ≥ 44 mm	FW, 1.3 (t = 7-28 mm)
	1.3, 8	t = 3 - 13 mm D ≥ 44 mm	FW
	1.3	t = 4 - 16 mm	-
		t ≥ 5 mm D ≥ 44 mm	FW
	1.4	t = 3 - 24 mm	BW, Repair
	23	t = 1.5 - 6 mm	BW, (vid. WPQR 26-1446/24)
142	8	t = 1 - 4 mm D ≥ 19 mm	BW
		t = 3 - 40 mm	FW
		t = 3 - 48 mm	FW
		D ≥ 12 mm	
21	1.2	t = 3 - 60 mm	dressing
	1.4	t = 3 - 24 mm	BW, Repair
	23	t = 1.5 - 6 mm	dressing (vid. WPQR 26-1446/24)
24	1.2	t = 1.5 - 2 mm	-
783	1.2/11	D ≤ 40 mm	1.2 (vid. WPQR 26-1448/24)
	1.2/1.4	t ≥ 10 mm	t2 = ≥6, Bolzen M12/ Blech

Area of Application:

- Design for maintenance welding
- Design of railway vehicles and their components
- Maintenance welding of railway vehicles and their components
- New build of railway vehicles and their components
- Purchase and supply of welded components

Responsible welding coordinator(s):

Dipl.-Ing. Pavel Mlynár, IWE

born: 1969-08-13

1st deputy(ies) of the responsible welding coordinator(s):

Dipl.-Ing. Jaroslav Cáky, IWE

born: 1976-01-02



Scope of the certificate

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Others deputies:

Dipl.-Ing. Vladimír Jambrich, IWE	born: 1987-01-30
Dipl.-Ing. František Skokan, IWE	born: 1979-02-16
Dipl.-Ing. Martin Svoboda, IWE	born: 1969-04-02
Marek Kubov, IWT	born: 1983-04-27
Andrej Tebelák, IWT	born: 1986-05-09
Miroslav Cimbalista, IWP	born: 1968-11-23
Vladimír Gecelovsky, IWP	born: 1970-02-06
Stefan Knapik, Level C	born: 1966-01-09
Dusan Svagerko, IWP	born: 1979-01-19
Peter Zrobek, IWP	born: 1970-06-04
Jaroslav Valcuha, EWE	born: 1958-04-02
Pavol Valkossak, IWS	born: 1974-06-30
Marián Bjaloncik, Level C (IWP)	born: 1967-08-09
Marek Oravec, Level C (IWS)	born: 1984-11-19
Dipl.-Ing. Matus Dulovic, IWE	born: 1994-06-20
Dipl.-Ing. Martin Hodak, IWE	born: 1992-11-03
Dipl.-Ing. Daniel Michna, Level A (IWE)	born: 1996-09-13

Remarks:

The welding coordinators Pavel Mlynár, Jaroslav Cáký are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

DVSZERT/15085/CL1/150/17/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.